Kettle Handle Instructions Cam and Set Screw Style

- 1. Unplug the popcorn machine from the AC outlet.
- 2. Remove the kettle from the machine.
 - a. Unplug the kettle plug from the chassis (ceiling.)
 - b. Put the kettle in the open position. (hanging)
 - c. Pull the clip from the hinge pin.
 - d. While holding the kettle, slide the hinge pin out of the hinge bracket.
- 3. Put the kettle upside down on a flat surface.
- 4. Slide the handle rod through the front bracket hole ONLY on the kettle.
- 5. Slide the cam onto the handle rod (see photo.)
- 6. Slide the spring over the handle rod (see photo) and then push the handle rod through the back bracket hole.
- 7. Align the set screw in bottom of cam with the flat surface on the kettle handle rod and tighten the set screw using a 2mm Allen Wrench.
- 8. Attach the spring to the cam as shown in photo.

